



Ship Via:

Bill of Materials

Job Routing

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					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	→ HQ 14-5-27
130	QC 5	1 pcs	5/31/19	0.00	0.00	QC 5 - 10
						QC 5 - 12
						QC 5 - 17
						QC 5 - 18
						QC 5 - 19
						QC 5 - 22
						QC 5 - 24
						QC 5 - 3
						QC 5 - 43
						QC 5 - 49
						QC 5 - 51
						QC 5 - 58
						QC 5 - 68
						QC 5 - 9
						QC 5 - 50
						QC 5 - 30
						QC 5 - 40
140	Packaging 1-1 - Pick Kit - B4B	1 pcs	5/31/19	0.00	0.00	Packaging 1 - 1 - B4B
						Packaging 1 - 2 - B4B
						Packaging 1 - 3 - B4B
						Packaging 1 - 4 - B4B
						Packaging 1 - 5 - B4B
						Packaging 1 - 6 - B4B
						Packaging 1 - 7 - B4B
						Packaging 1 - 8 - B4B
						Packaging 1 - 9 - B4B
						Packaging 1 - 10 - B4B
						Packaging 1 - 11 - B4B
						Packaging 1 - 12 - B4B
						Packaging 1 - 13 - B4B
						Packaging 1 - 14 - B4B
						Packaging 1 - 15 - B4B
						Packaging 1 - 16 - B4B
						Packaging 1 - 17 - B4B
						Packaging 1 - 18 - B4B
						Packaging 1 - 19 - B4B
						Packaging 1 - 20 - B4B
						Packaging 1 - 21 - B4B
						Packaging 1 - 22 - B4B
						Packaging 1 - 23 - B4B
						Packaging 1 - 24 - B4B
						Packaging 1 - 25 - B4B
						Packaging 1 - 26 - B4B
						Packaging 1 - 27 - B4B
						Packaging 1 - 28 - B4B
						Packaging 1 - 29 - B4B
						Packaging 1 - 30 - B4B
						Packaging 1 - 31 - B4B
						Packaging 1 - 32 - B4B
						Packaging 1 - 33 - B4B
						Packaging 1 - 34 - B4B
						Packaging 1 - 35 - B4B
						Packaging 1 - 36
150	QC 4	1 pcs	5/31/19	0.00	0.00	QC 4 - 28
						QC 4 - 58
						QC 4 - 69
						QC 4 - 9
						QC 4 - 46
						QC 4 - 68
						QC 4 - 72
155	DC - 1 - B4B	1 pcs	5/31/19	0.00	0.00	DC - 1 - B4B
						DC - 2 - B4B
160	Packaging 3-1 - Stock - B4B	1 pcs	5/31/19	0.00	0.00	Packaging 3 - 1 - B4B
						Packaging 3 - 2 - B4B
						Packaging 3 - 3 - B4B
						Packaging 3 - 4 - B4B

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				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
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				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170	QC 21 - FG	1 pcs	5/31/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 110 - (Pick Kit)
 Descriptions: 120 - (Small Fab) Assemble as per Dwg D350-607 / DSI 9473 Seal support gusset seam with white sikaflex-291 Batch: _____
 Expiry date: _____
 130 - (QC5- Inspect part completeness to step on W/O) *****Ensure label for weight capacity is correct*****
 140 - (Pick Kit)
 150 - (QC4- 100% Inspect kits for completeness)
 155 - (Document Control) Photocopy bluefile & type labels per PPPD350-607-041A CHG002
 160 - Identify and pack for shipping as per PPP D350-607-041A Location: _____
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM					209997
Part / Item	Component Name	Quantity	Operation	Container	
AN3-16A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit		5157471-1
AN310-4	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit		5180307
AN3C11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit		F11132621-71
AN3C16A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit		5147490
AN4-7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit		5107448
AN5-17A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit		5156631-2
D2022-101	Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit		5163191
D2221	Basket Base Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit		5182803
D2258-200	Weight Placard 200lb	1 pcs (1 ea)	110-Packaging 1 - Pick Kit		5182819
D2512	Basket Lid	1 pcs (1 ea)	110-Packaging 1 - Pick Kit		5179130
D2530	Handle Weldment	1 pcs (1 ea)	110-Packaging 1 - Pick Kit		5154103-1
D2535	Spring	2 pcs (2 ea)	110-Packaging 1 - Pick Kit		5123161
D2537 PD	Bushing	2 pcs (2 ea)	110-Packaging 1 - Pick Kit		F10643
D2931	Bumper	2 pcs (2 ea)	110-Packaging 1 - Pick Kit		5109663-1
D3953-1	Gas Spring Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit		F1022461
D3953-11	Gas Spring Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit		5072422
D3953-13	Gas Spring Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit		5163881
D3953-3	Gas Spring Stud, Lid	2 pcs (2 ea)	110-Packaging 1 - Pick Kit		5173509
D3953-5	Gas Spring Stud, Base	2 pcs (2 ea)	110-Packaging 1 - Pick Kit		5046603
D3953-7	Spring Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit		5155667
D3953-9	Gas Spring Washer	4 pcs (4 ea)	110-Packaging 1 - Pick Kit		5157462
D3969-1	Spring (Basket Lid)	2 pcs (2 ea)	110-Packaging 1 - Pick Kit		5166694-3
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	110-Packaging 1 - Pick Kit		5176461
MS21042L3	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit		5029569
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit		5125041
MS21042L5	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit		5148662
MS21043-3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit		5103990
MS24665-212	Cotter Pin	4 Ea (4 ea)	110-Packaging 1 - Pick Kit		516658
NAS1149C0332R	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit		51676481
NAS1149C0432R	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit		5034111
NAS1149D0463J	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit		5163481
NAS1149D0563J	Washer	4 Ea (4 ea)	110-Packaging 1 - Pick Kit		5089312
NAS1149DN832J	Washer	2 Ea (2 ea)	110-Packaging 1 - Pick Kit		5034111
AN4-12A	Bolt	1 Ea (1 ea)	140-Packaging 1-1 - Pick Kit - B4B		5149150
AN4-15A	Bolt	4 Ea (4 ea)	140-Packaging 1-1 - Pick Kit - B4B		5134436
D2324	Strut Assembly	1 pcs (1 ea)	140-Packaging 1-1 - Pick Kit - B4B		5163320
D350-607-241	AS350/355 Basket Mounting System	1 pcs (1 ea)	140-Packaging 1-1 - Pick Kit - B4B		5185146
MS21042L4	Nut	5 Ea (5 ea)	140-Packaging 1-1 - Pick Kit - B4B		5158232
NAS1149D0463J	Washer	10 Ea (10 ea)	140-Packaging 1-1 - Pick Kit - B4B		5158585

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-16A	2	190	0
	AN310-4	4	100	0
	AN3C11A	4	14	0
	AN3C16A	4	24	0
	AN4-7A	2	84	0
	AN5-17A	4	112	0
	D2022-101	2	57	0
	D2221	1	0	0
	D2258-200	1	4	0
	D2512	1	0	0
	D2530	1	13	0
	D2535	2	235	0
	D2537	2	112	0
	D2931	2	723	0
	D3953-1	2	16	0
	D3953-11	2	40	0
	D3953-13	2	4	0
	D3953-3	2	42	0
	D3953-5	2	14	0
	D3953-7	2	48	0
	D3953-9	4	40	0
	D3969-1	2	42	0
	MS20600-AD4W3	2	370	0
	MS21042L3	2	2,964	0
	MS21042L4	2	3,170	0
	MS21042L5	4	652	0
	MS21043-3	8	1,157	0
	MS24665-212	4	115	0
	NAS1149C0332R	8	5,149	0
	NAS1149C0432R	4	1,484	0
	NAS1149D0463J	2	4,921	0
	NAS1149D0563J	4	3,283	0
	NAS1149DN832J	2	389	0
140-Packaging 1-1 - Pick Kit - B4B	AN4-12A	1	187	0
	AN4-15A	4	280	0
	D2324	1	5	0
	D350-607-241	1	0	0
	MS21042L4	5	3,170	0
	NAS1149D0463J	10	4,921	0
Part Specifications				
Specifications could not be found.				

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Change Record

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Part Number: D350-607-041A/-041AGB

Description: HELI-UTILITY BASKET, LH/RH (GAS SPRING UPGRADE)

[illegible]